

POLIFOR® CL6 GF/25 NATURALE - PP

Description

Polypropylene, copolymer, 25% glass fiber reinforced, chemically coupled, low flow.

Physical properties	Value	Unit	Test Standard
Density	1070	kg/m ³	ISO 1183
Melt flow rate, MFR	3.5	g/10min	ISO 1133
MFR temperature	230	°C	ISO 1133
MFR load	2.16	kg	ISO 1133

Mechanical properties	Value	Unit	Test Standard
Tensile stress at break, 5mm/min	65	MPa	ISO 527-2/1A
Tensile strain at break, 5mm/min	3.5	%	ISO 527-2/1A
Flexural modulus, 23°C	5000	MPa	ISO 178
Charpy impact strength, 23°C	65	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, 23°C	14	kJ/m ²	ISO 179/1eA
Izod impact notched, 23°C	15	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
DTUL at 1.8 MPa	138	°C	ISO 75-1, -2
Flammability @1.6mm nom. thickn.	HB	class	UL 94

Typical injection moulding processing conditions

Pre Drying	Value	Unit	Test Standard
Drying time	2 - 3	h	-
Drying temperature	80 - 100	°C	-
Temperature	Value	Unit	Test Standard
Zone1 temperature	200 - 220	°C	-
Zone2 temperature	220 - 240	°C	-
Zone3 temperature	240 - 260	°C	-
Nozzle temperature	240 - 260	°C	-
Mold temperature	50 - 80	°C	-

Characteristics

Product Categories	Processing
Glass reinforced	Injection molding